

Side ventilation openings are standard on all Endura base cabinets. The final cabinets in a run must be fitted with an Endura Vent Covers for proper airflow and safe operation.

 **PRO TIP:** A minimum of two Endura Vent Covers is required for installation.

INSTALLATION STEPS

1. Locate the Vent Opening

Identify the pre-cut vent opening on the side panels of the last cabinets in the run.

2. Position and Align the Endura® Vent Cover

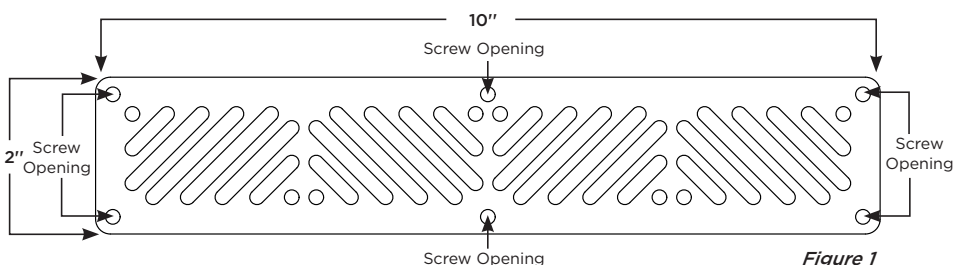
From inside the cabinet, center the Endura® Vent Cover over the ventilation opening. The vent cover is designed for interior installation only. Once aligned, predrill the mounting holes at the locations indicated in Figure 1.

3. Secure the Vent Cover

Using the six provided screws, attach the vent cover to the cabinet side panel. Tighten screws evenly to ensure a snug, flush fit. *Do not overtighten.*

4. Verify Installation

Confirm the vent cover is securely attached and unobstructed to allow proper airflow.



WARNING: Vent openings must be covered. Uncovered openings may allow debris, pests, small animals to enter the grill base, potentially causing damage or unsafe conditions.