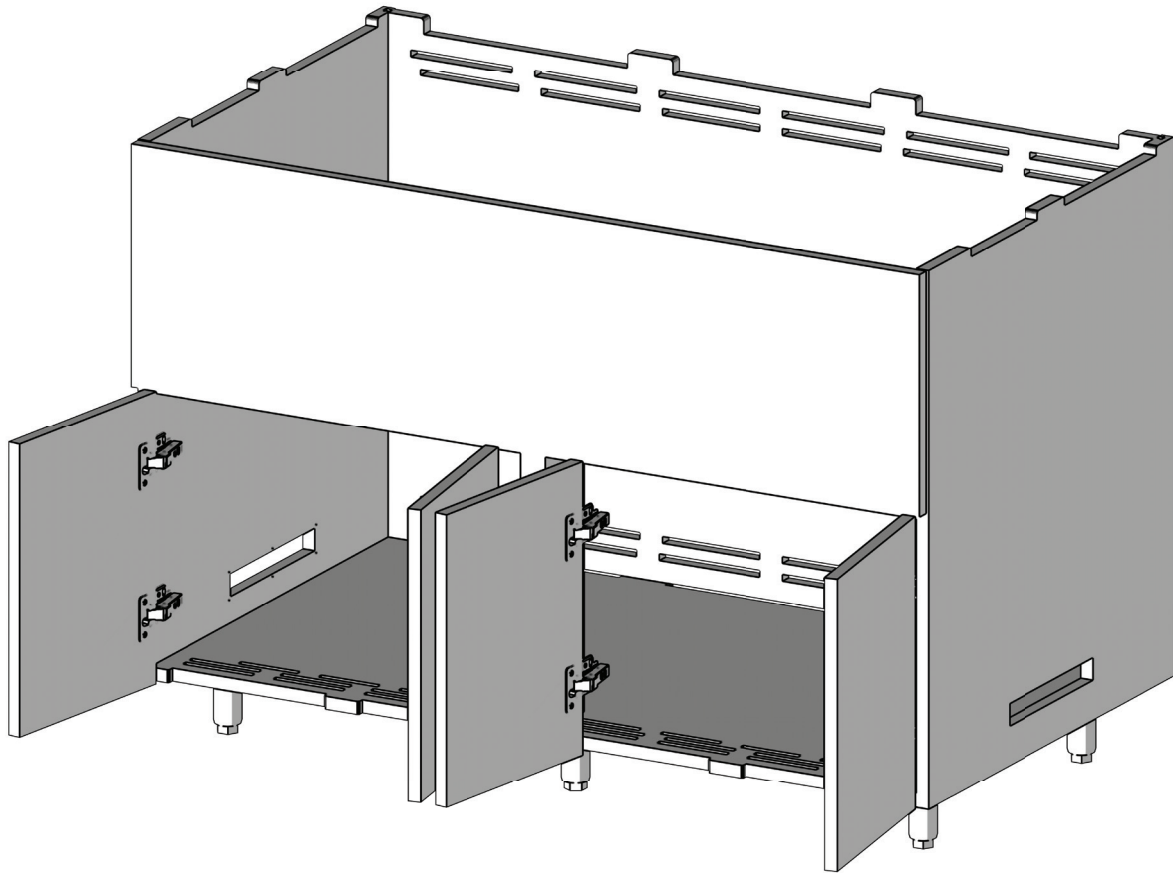


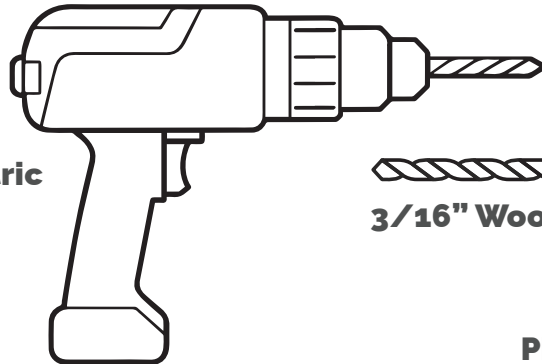
4 Door Grill Base Cabinet



Tools

To assemble this product you will require:

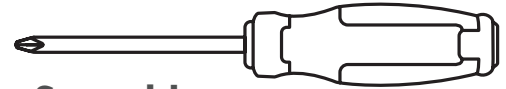
Electric Drill



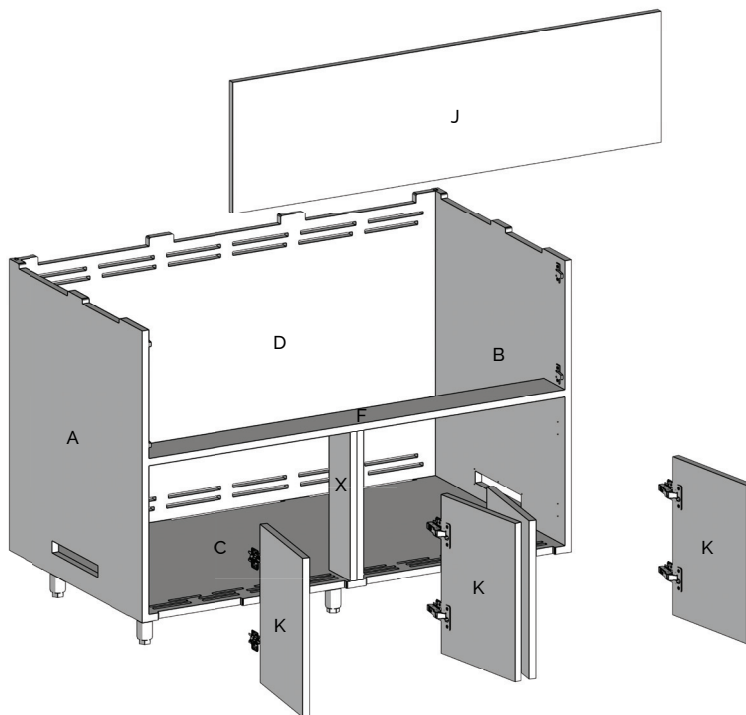
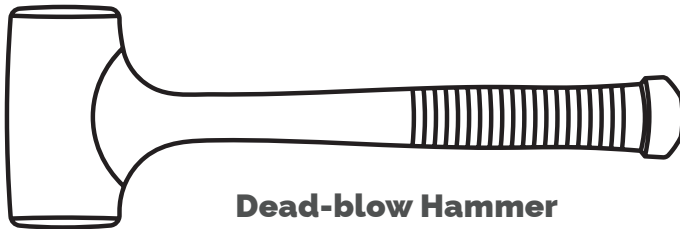
3/16" Wood Drill Bit



Phillips Screwdriver



Dead-blow Hammer



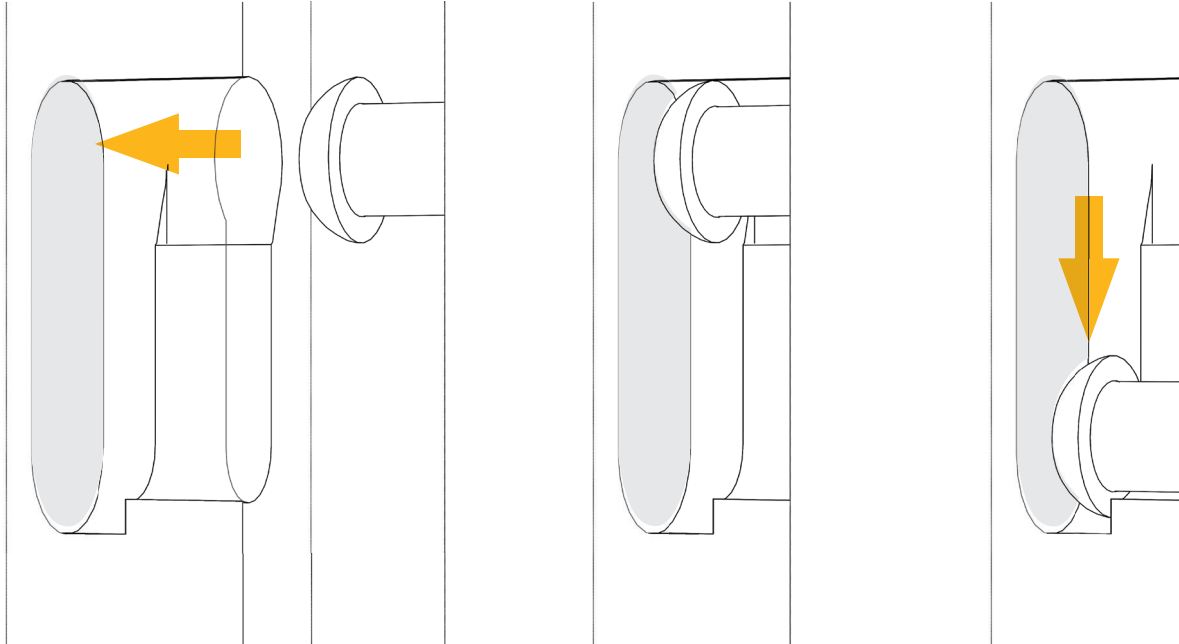
Part	Qty	Part Name
A	1	Side Left Grill
B	1	Side Right Grill
C	1	Base Bottom
D	1	Grill Base Back
F	1	Drawer Rail
J	1	False Front
K	4	Door Base Left/Right
X	2	Grill Cabinet Stile

Click here to watch our assembly video.

QR code

Invisa-lock™

This cabinet uses our advanced Invisa-lock™ connection method.



General Assembly Techniques:

1

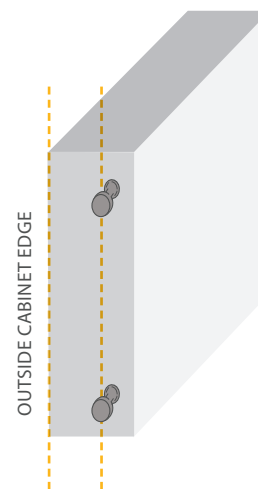
Ensure the larger offset of the Invisa-lock™ connector is always positioned facing to the outside of the cabinet.

2

Always ensure each panel is flush otherwise this could lead to improper assembly.

3

Do not fully engage the locking system until prompted in the instructions. To fully engage the locking system, ensure all parts are aligned and flush, then use a deadblow hammer to gently tap all joining parts into a locked position.



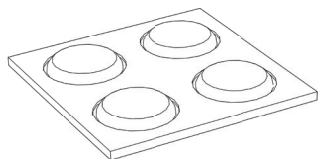
Note:

The connector is offset on the panel. The offset must face the outside of the cabinet.

GRILL CABINET

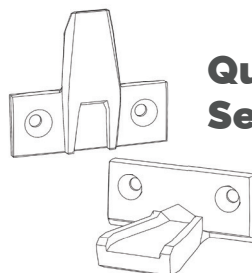
Equipment

To assemble this product you should have:

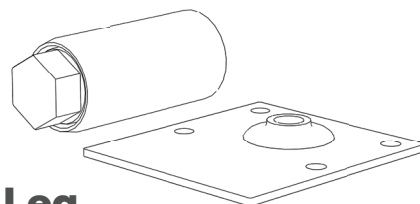


Door & Drawer Bumpers (6pcs.)

The bumper is installed on the upper and lower interior of each door (2 per door) opposite the hinge.

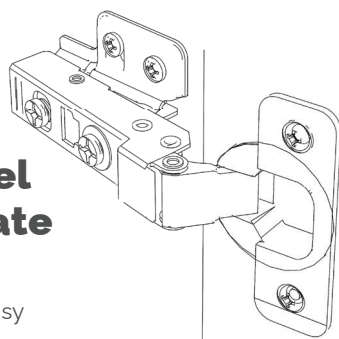


Quick-Connect Sets (2pcs.)



Standard Stainless Steel Hinge and Plate (8 Hinges)

Plate is detachable for easy door removal.



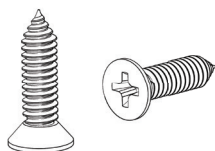
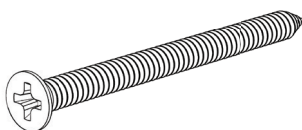
Stainless Steel Leg and Installation Plate (6 Leg Assembly Kits)

Plate is installed with the plate extending over the end panel. If a cabinet required 6 legs, the center plate installs with the plate extended toward the middle of the cabinet.



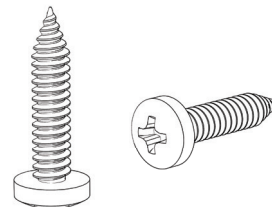
#6 x 1 3/4" Stainless Steel Phillips Head Screw (12pcs.)

These screws are used for assembly of cabinet parts. Bottom shelf to back panel, drawer bottom to drawer side and drawer front and back.



#8 x 5/8" Stainless Steel Phillips Flat Head Screw (64 pcs.)

Used for hinge installation. Only install these screws in the back slotted holes of the hinge plate until cabinets are installed level and door alignment is complete.



#6 x 5/8" Stainless Steel Pan Head Phillips Screw (2pcs.)

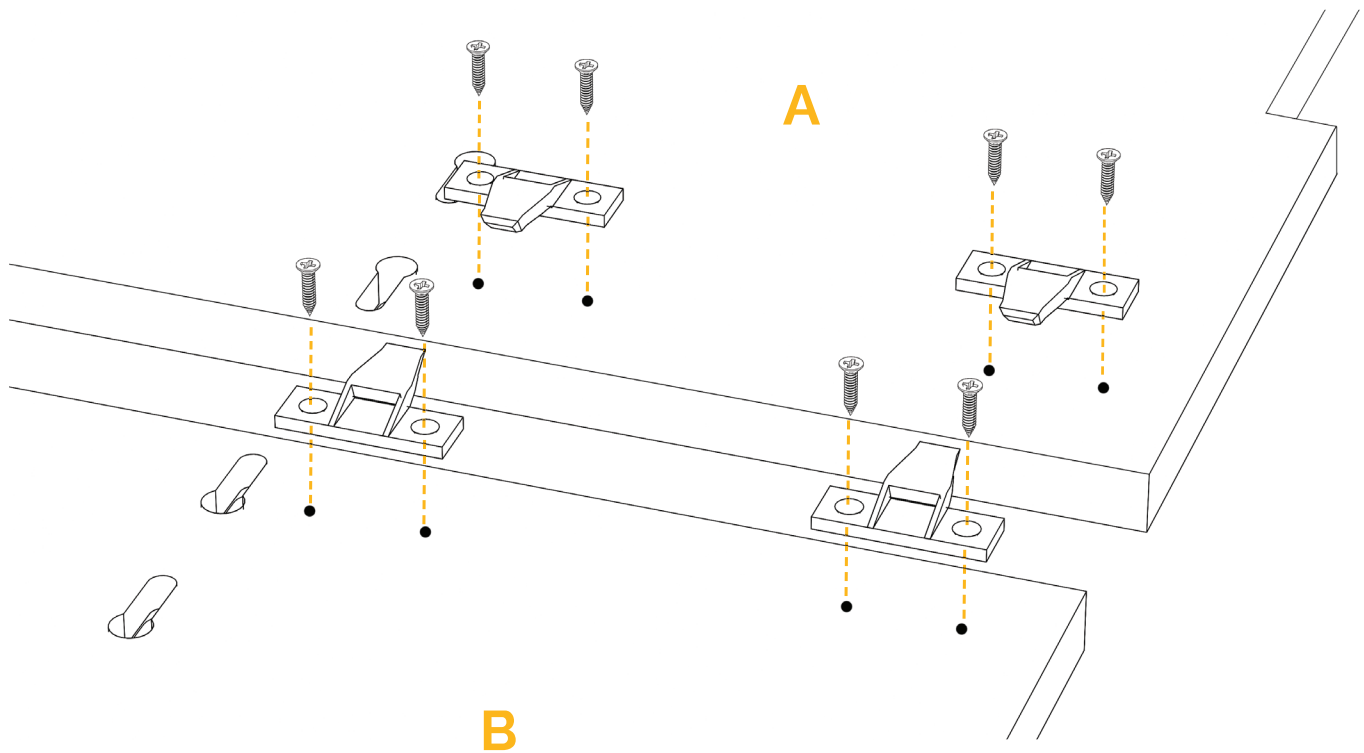
These screws are utilized as rails stops. This screw is installed behind all top rails and drawer/door rails.

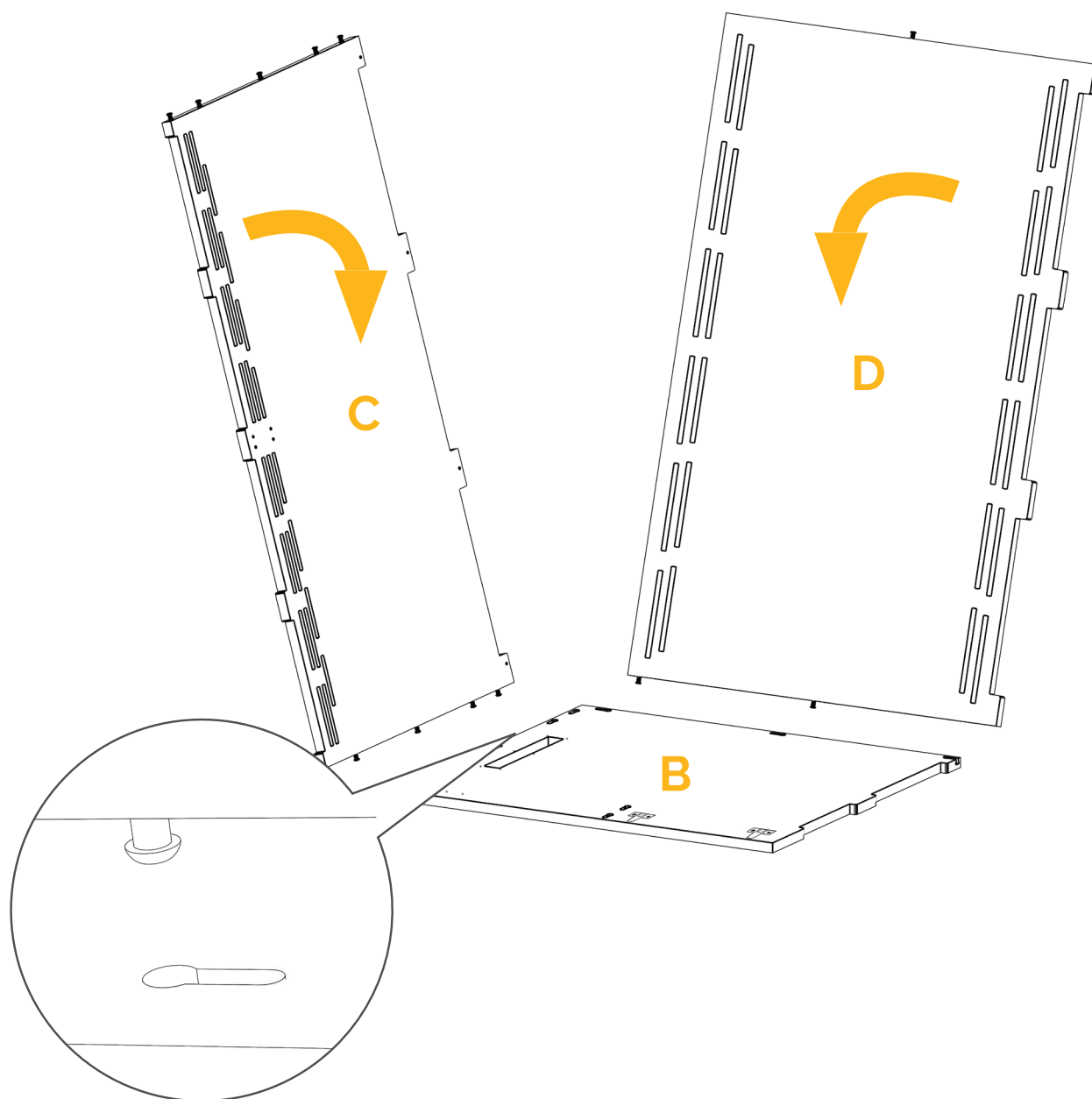


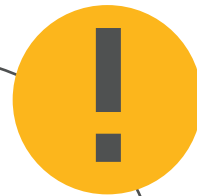
#12 x 5/8" Stainless Steel Phillips Pan Head Screw, comes with the leg kit, pack of 24

This screw is used to install the leg installation plate to the cabinet bottom shelf.

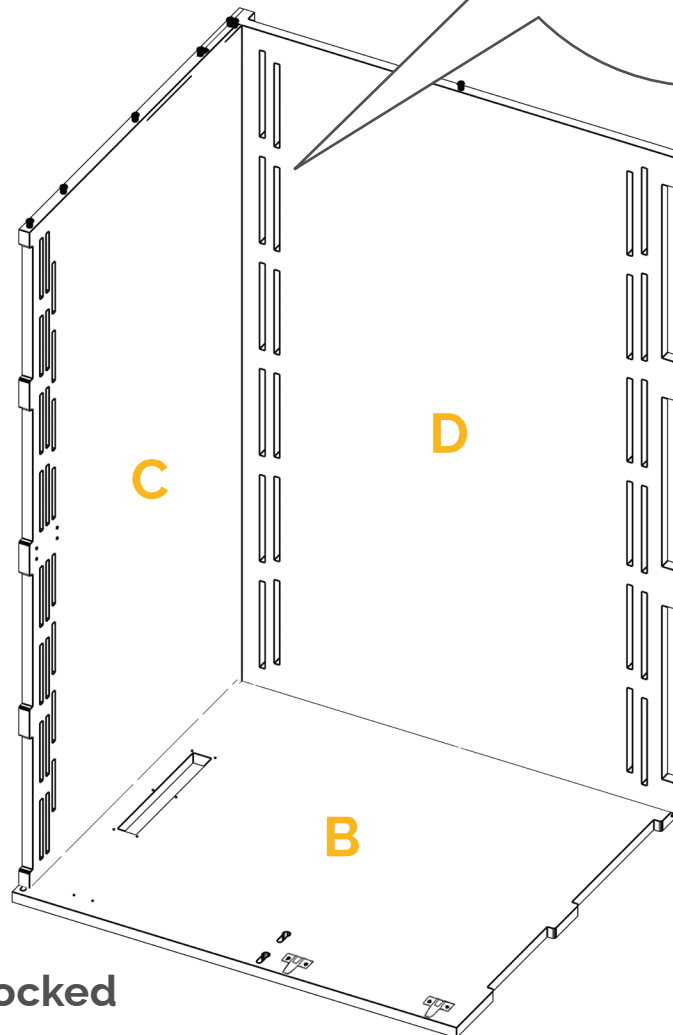
#8 x 5/8" Phillips flat head



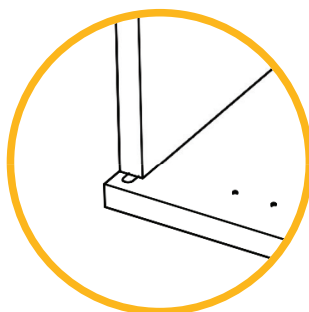


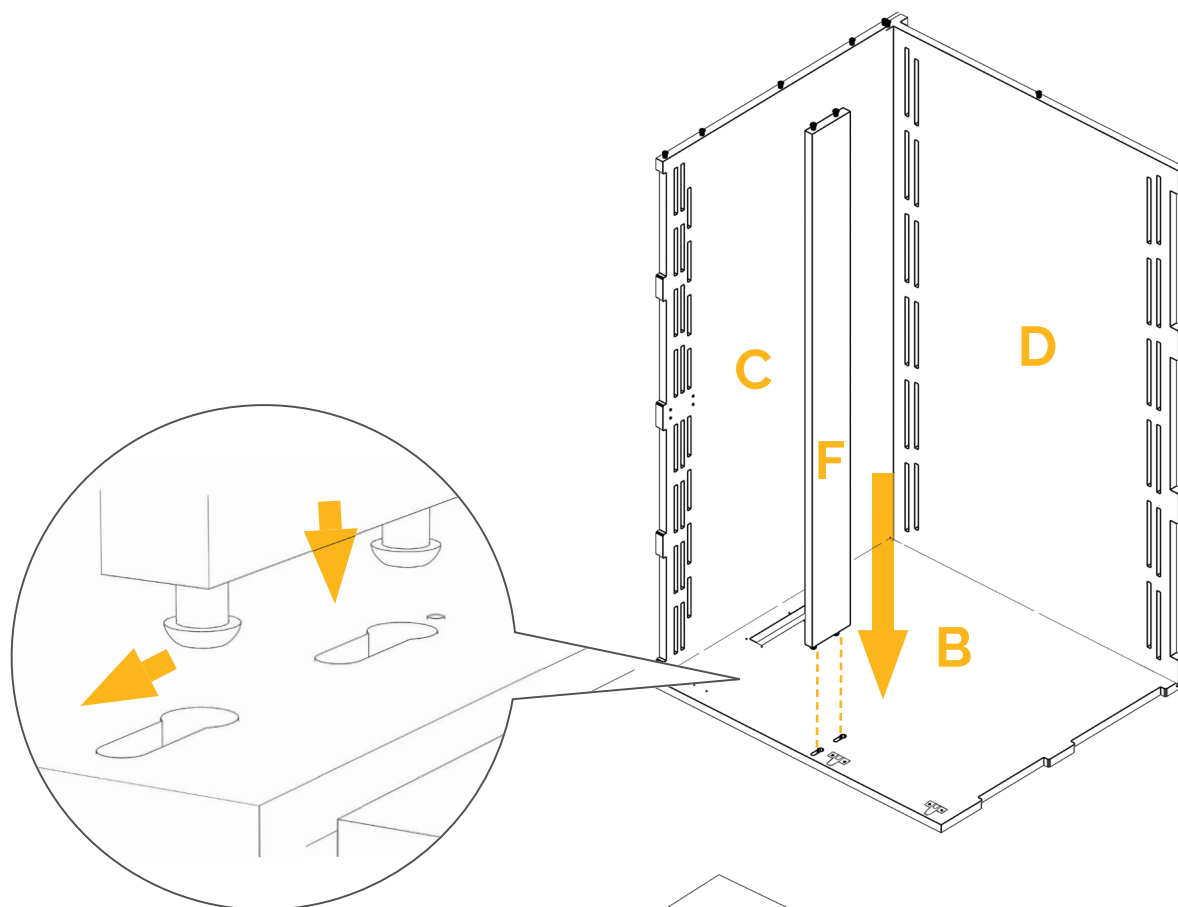


Do not fully
engage the locking
system until
instructed.

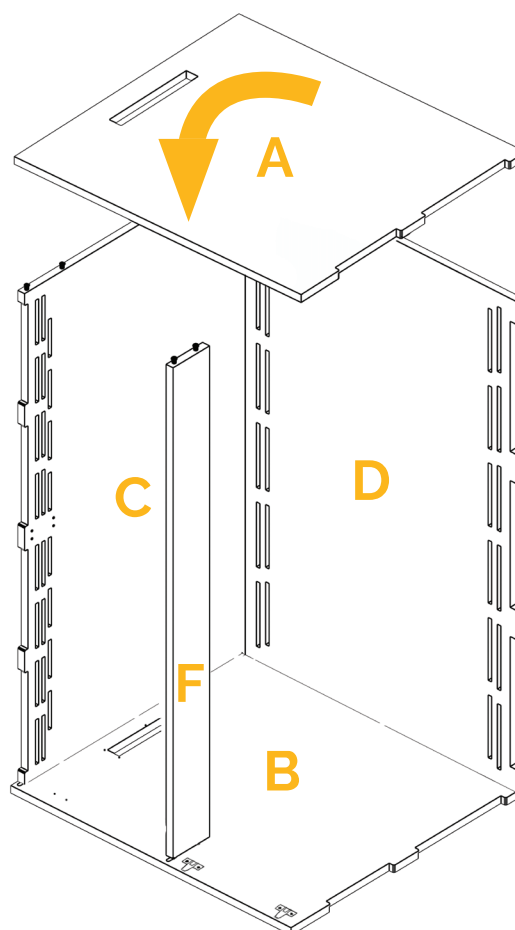
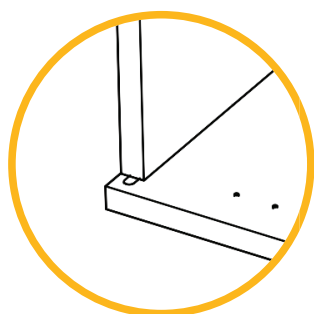


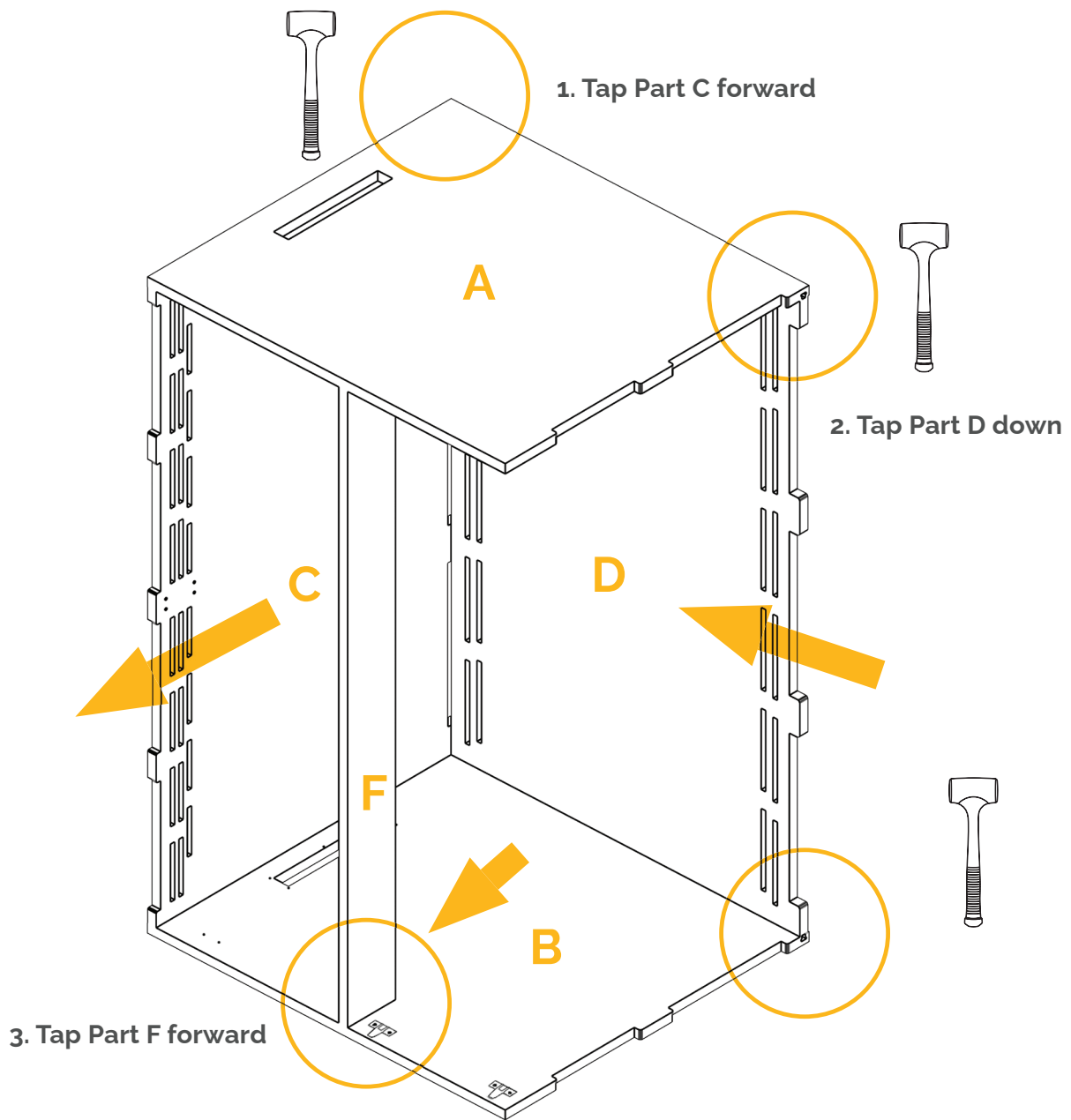
Unlocked



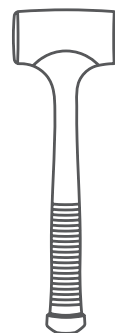
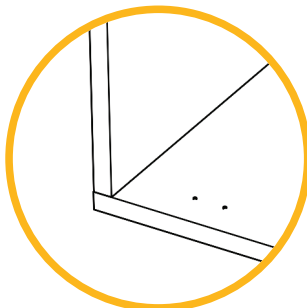


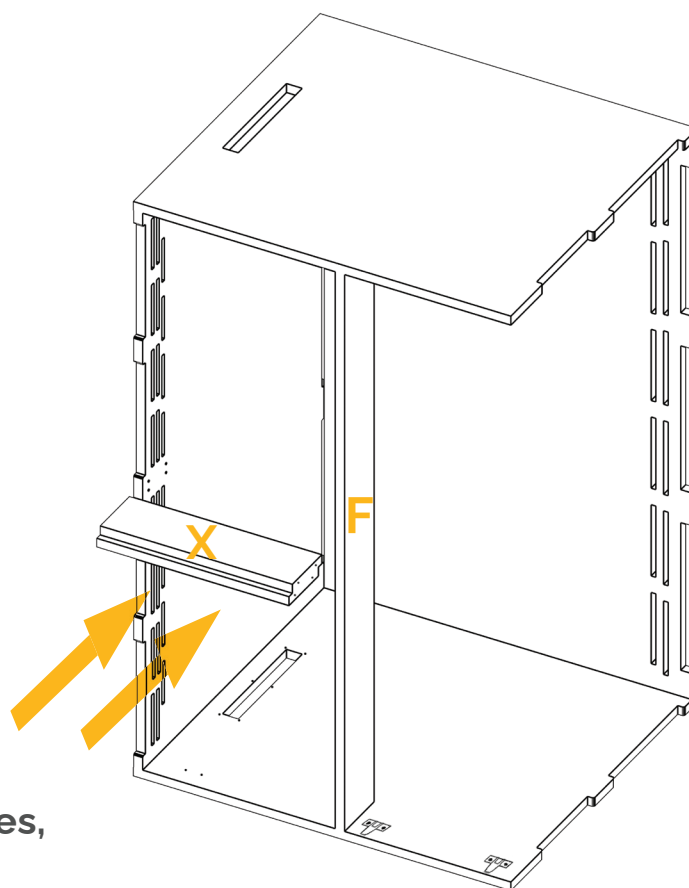
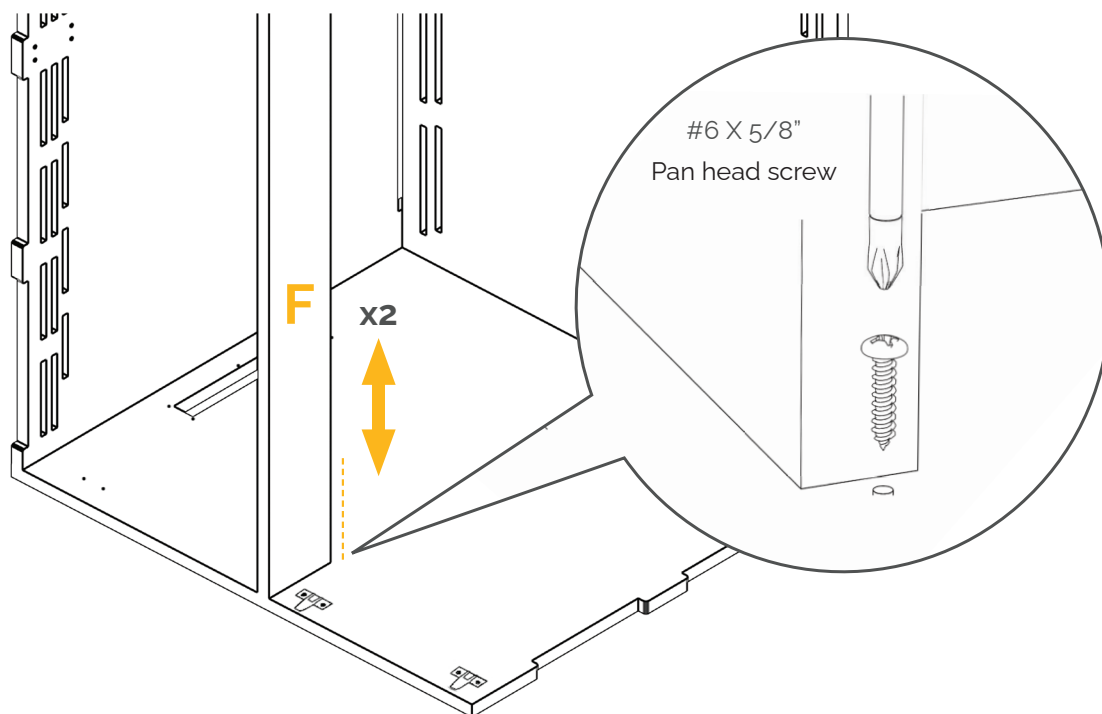
Unlocked



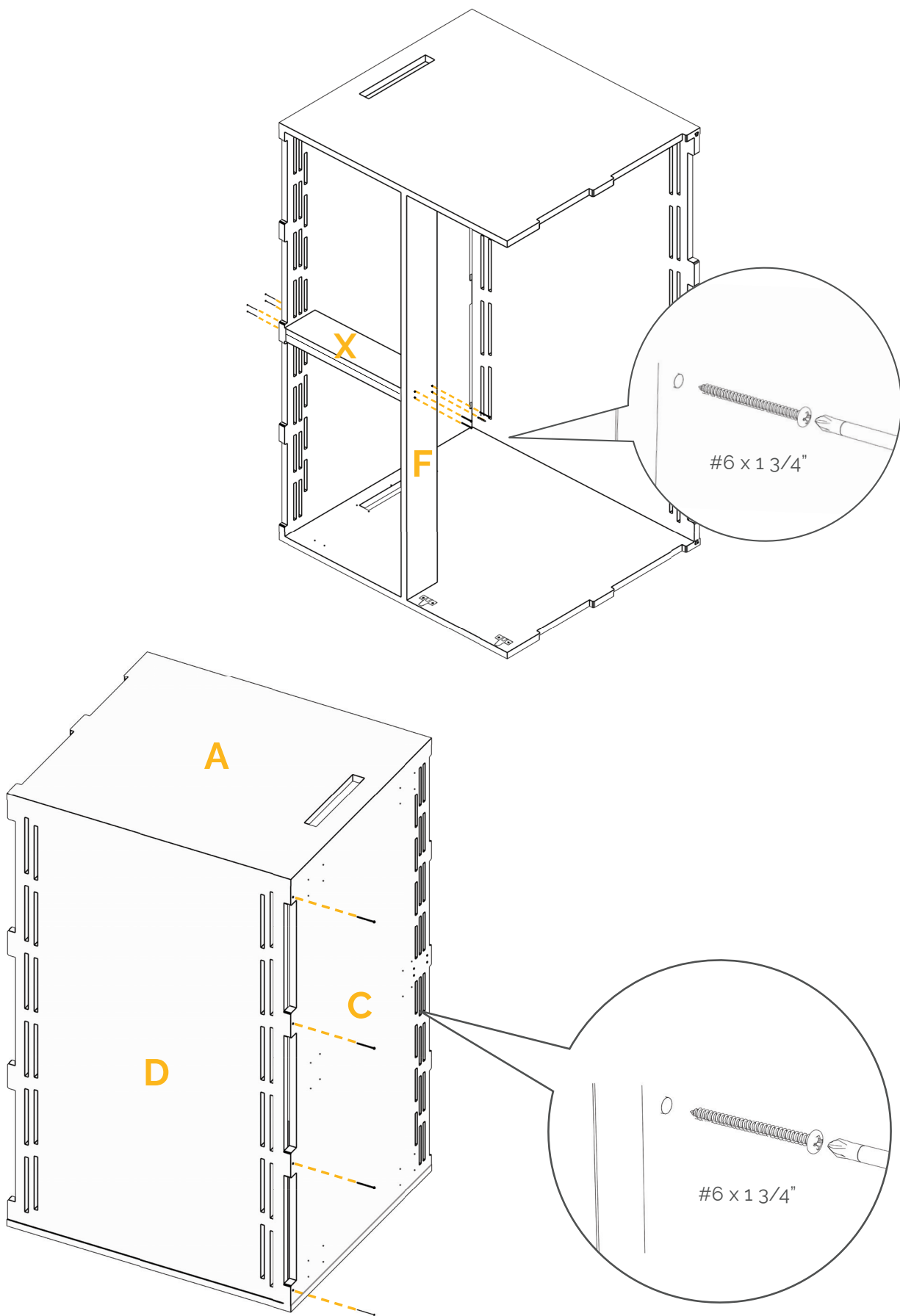


Locked





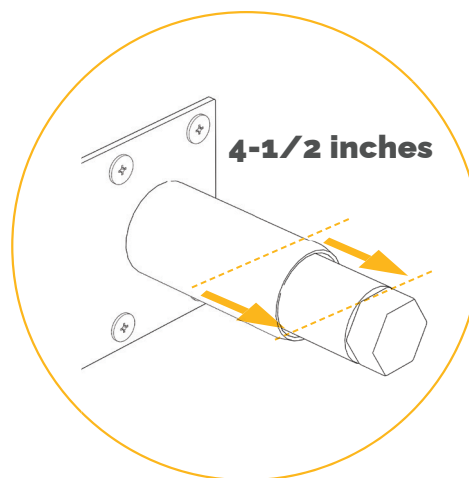
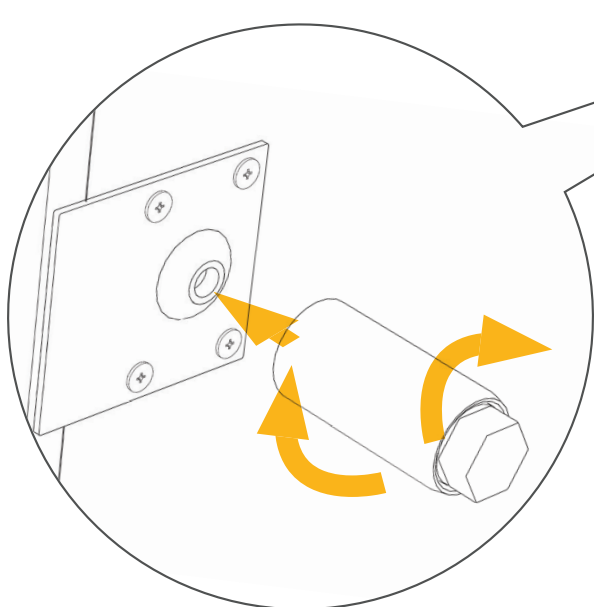
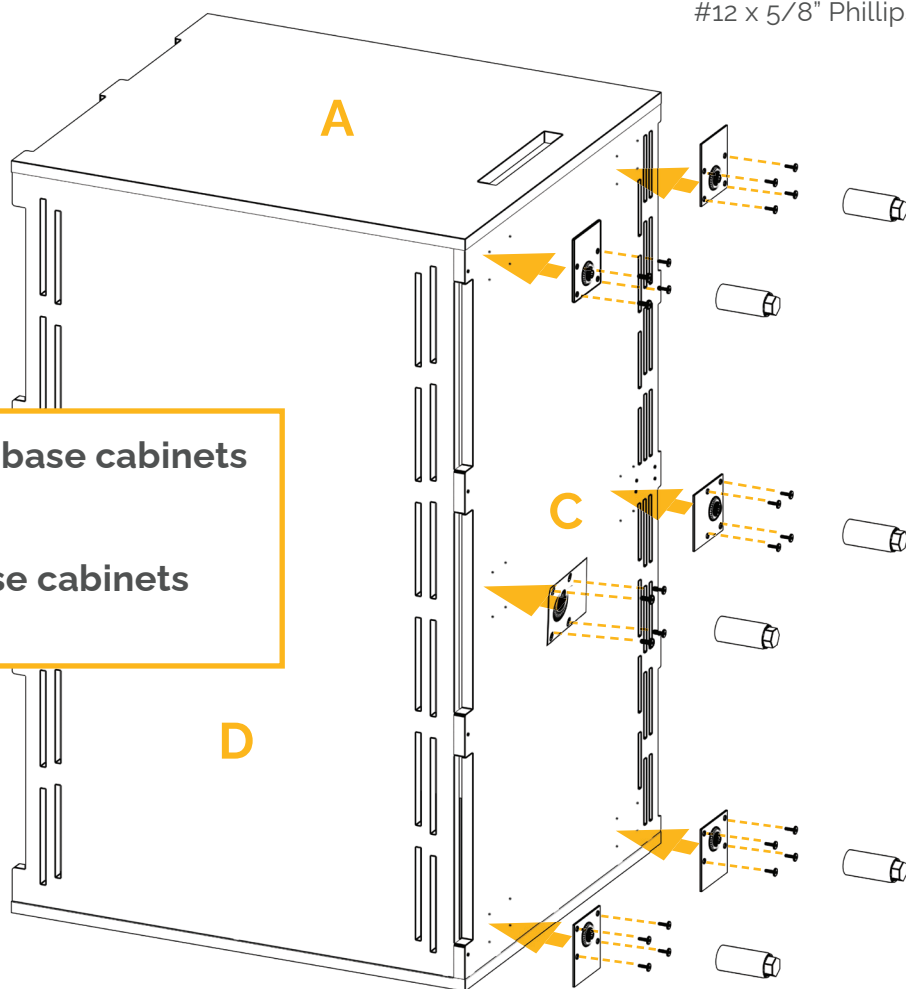
Install two stiles,
Part X



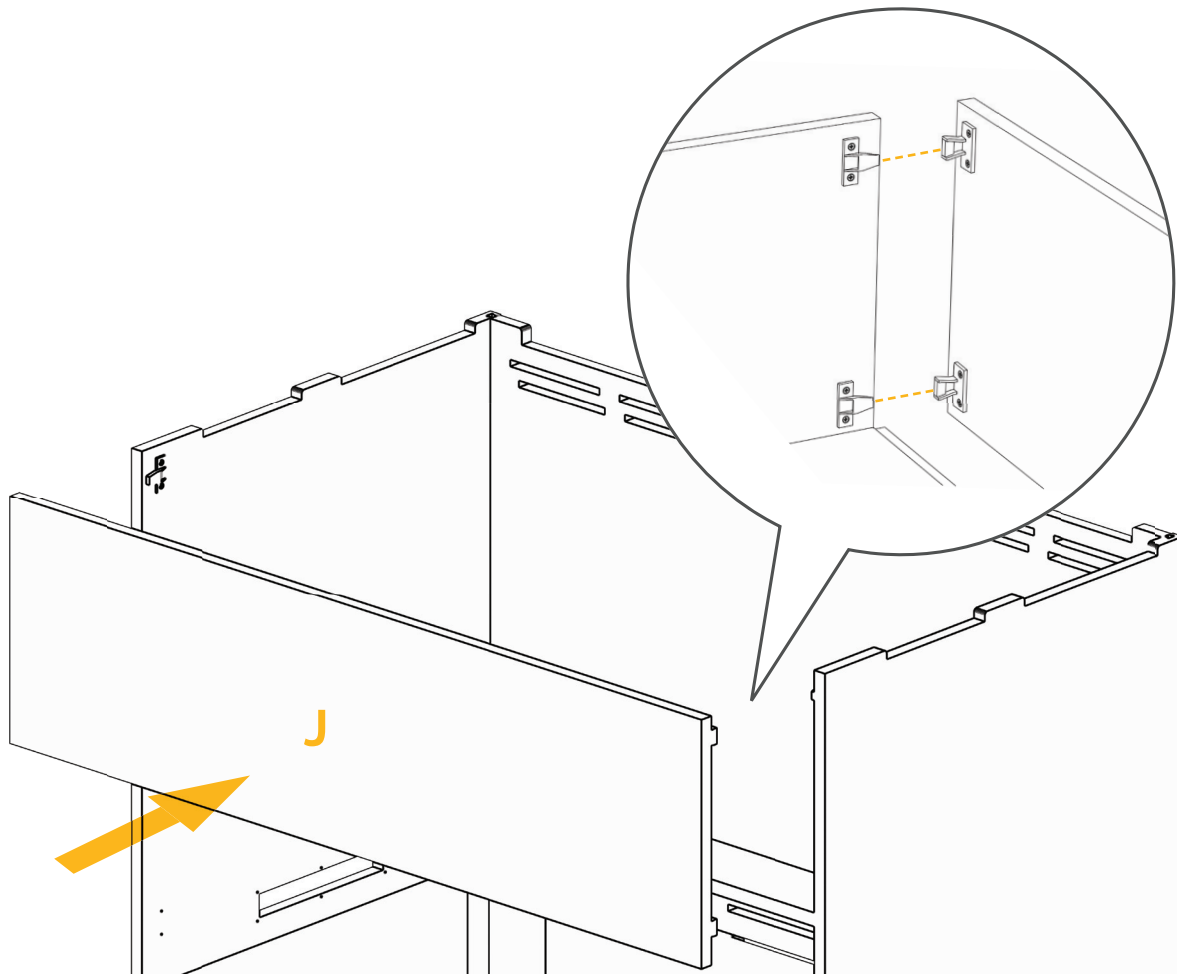
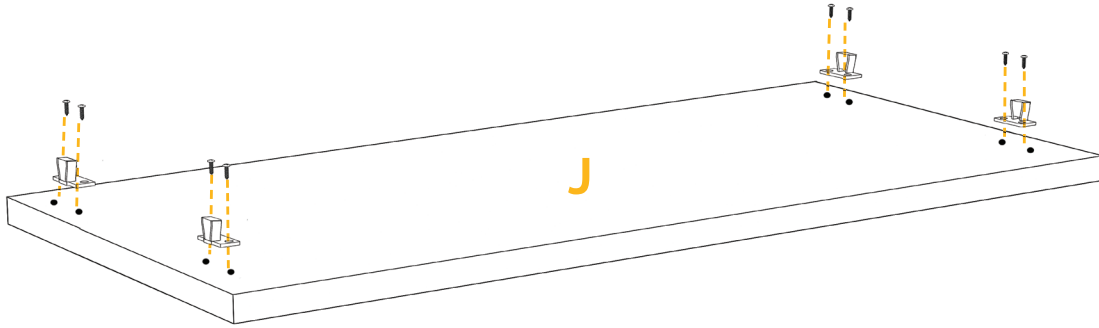
#12 x 5/8" Phillips flat head

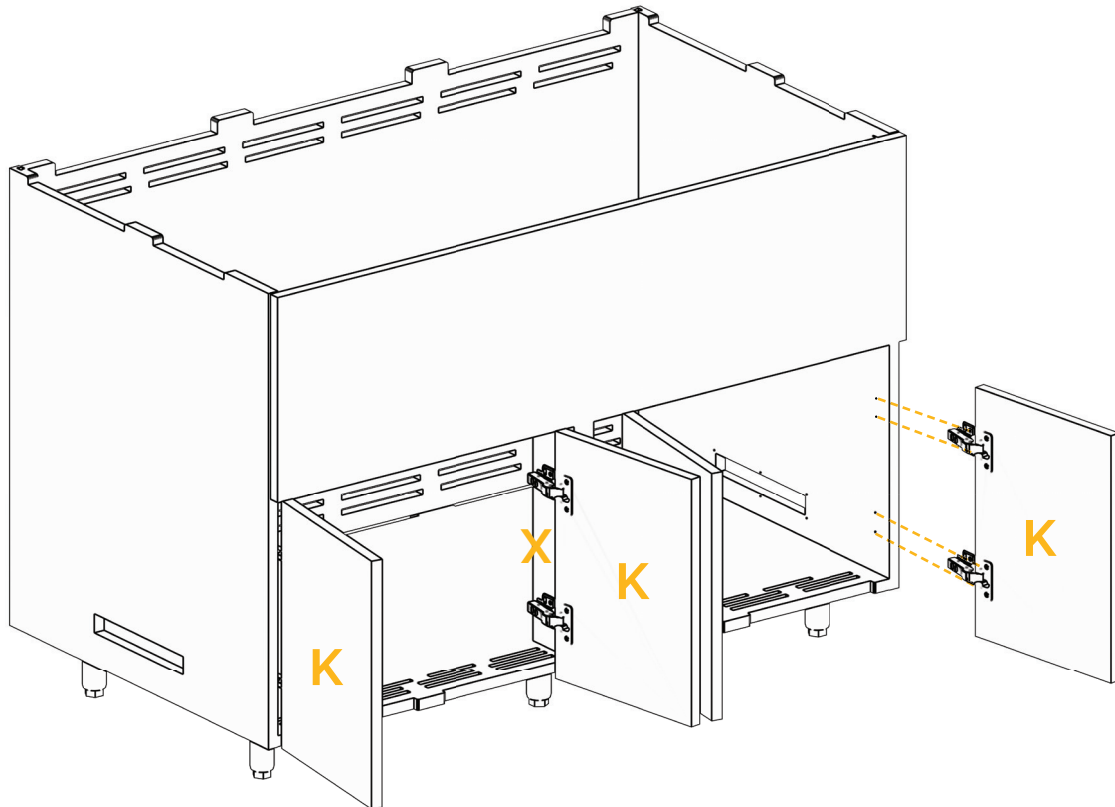
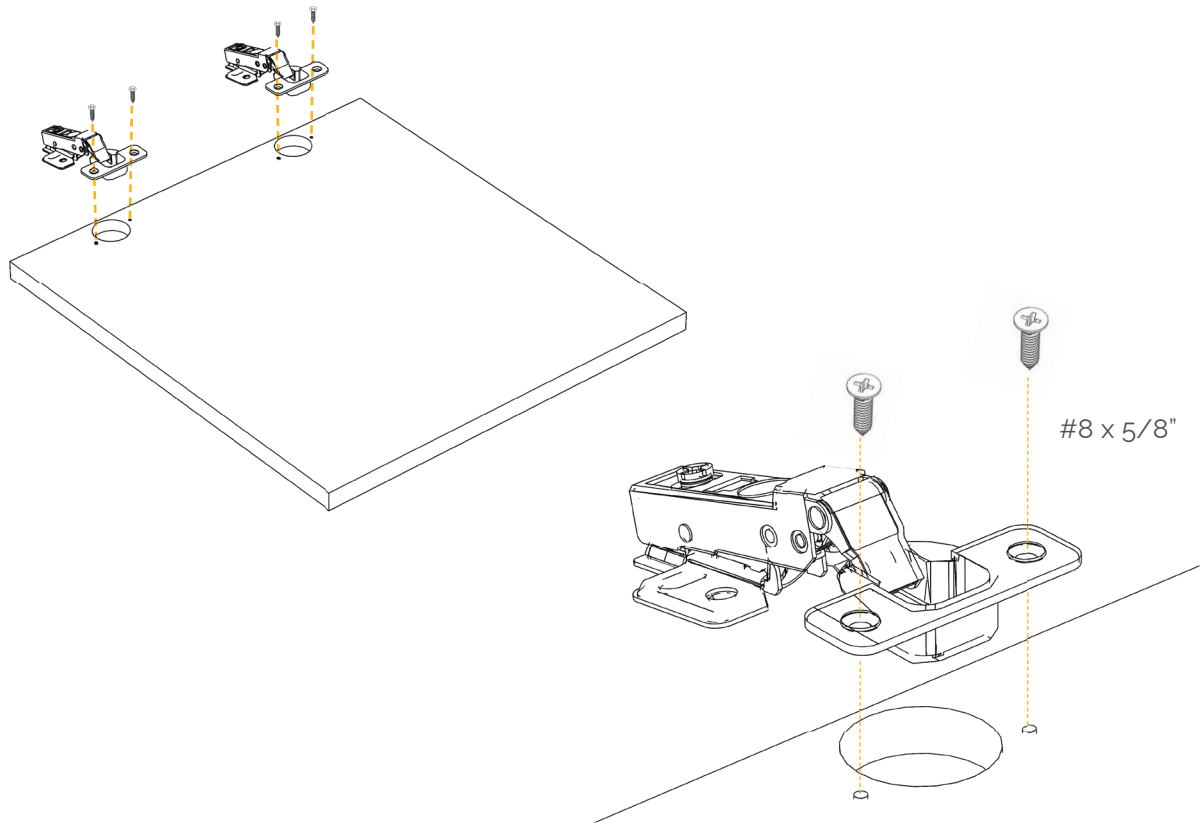
**24" and 27" grill base cabinets
include 4 legs.**

**30"-48" grill base cabinets
include 6 legs.**



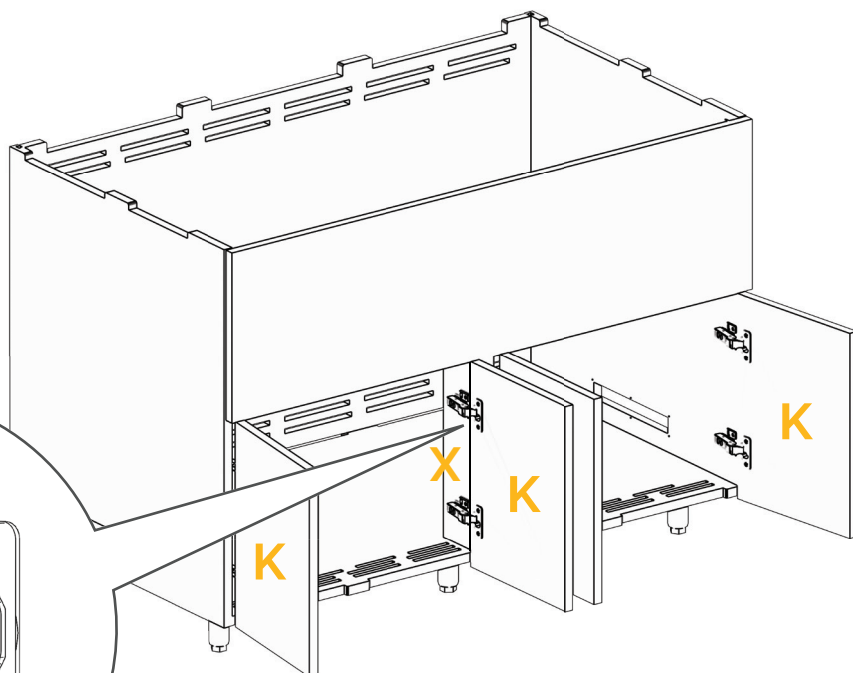
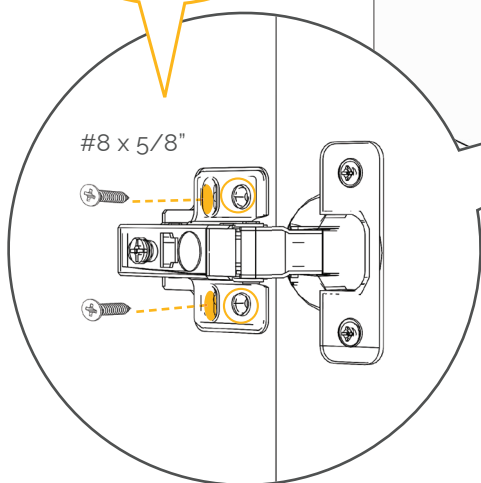
#8 x 5/8" Phillips flat head







**Secure
here, after
adjusting
door.**



First, insert screws into the oblong holes.
After adjustment, secure with a screw in
the round hole.

